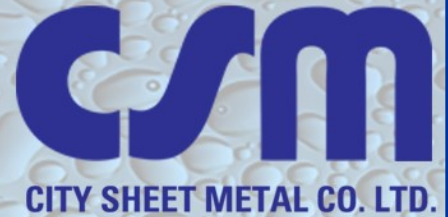


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We don't just sell the raw material or manufacture the finished product you need for your projects. Have you been thinking about expanding or upgrading your current equipment?

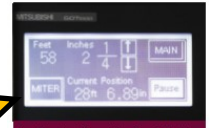
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MACHINES



IronMan Next Generation Smart Machine available on all IronMan models
Use the touch screen to automatically control product length, add for miters, if applicable, and keep a total of daily material ran and total footage. Password protected.

JUNIOR MACHINES



5"



6"

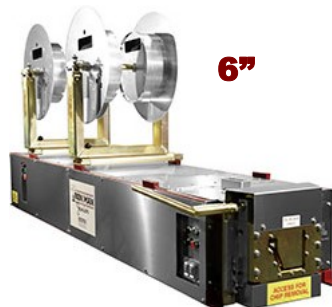
5/6" Combo



SEAMLESS ROLLFORMER MACHINES



5"



6"

5/6" Combo



GUTTER MACHINES:

- Polyurethane Drive Train
- .002 Hard Chrome Plated Steel Forming Rollers
- Electrical and Control System
- Structural Steel Frame
- Modular Turnstile Upright System & Transfer Bars



ACCESSORIES



Full Size Coil Cradle



Mini Coil Cradle
(150 lbs. or less)



Run Out Support
Stand



Deluxe Run Out
Support Stand



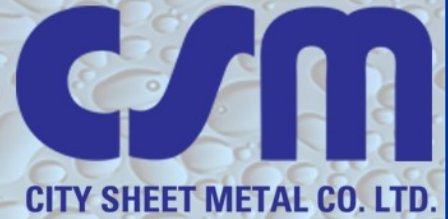
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BRAKE MACHINES

Light Gauge Residential Brakes - For bending light gauge trim coil for siding, windows and roofing.



Mark I Series® -M10*

Mark I Series™ Contractor

Bends Aluminum up to .032 (3003H14)

Model	Length	Castings	Weight
M2	2'0"	2	32 lbs.
M4	4'6"	3	63 lbs.
M6	6'6"	3	83 lbs.
M8	8'6"	4	101 lbs.
M10	10'6"	5	120 lbs.
M12*	12'6"	6	153 lbs.

* Dual bending & locking handles



Mark II TrimMaster® -TM10*

Mark II TrimMaster™ Contractor

Bends Aluminum up to .032 (3003H14)

Model	Length	Castings	Weight
TM2	2'0"	2	36 lbs.
TM4	4'6"	3	67 lbs.
TM6	6'6"	3	85 lbs.
TM8	8'6"	4	104 lbs.
TM10	10'6"	5	123 lbs.
TM12*	12'6"	6	159 lbs.

* Dual bending & locking handles



Metal Master® 20 – MM1050*

Metal Master™ 20 Contractor

Bends Aluminum up to .032 (3003H14)

Model	Length	Castings	Weight
MM260	2'0"	2	52 lbs.
MM460	4'6"	2	78 lbs.
MM660	6'6"	3	107 lbs.
MM860	8'6"	3	122 lbs.
MM1060	10'6"	4	148 lbs.
MM1260*	12'6"	5	194 lbs.

* Dual bending & locking handles

Heavy Duty Residential Brakes - For bending slightly heavier gutter coils.



Mark I Series® -M10HD*

Mark I Series™ Heavy Duty

Bends Aluminum up to .040 (3003H14)

Model	Length	Castings	Weight
M6HD	6'6"	5	95 lbs.
M8HD	8'6"	7	113 lbs.
M10HD*	10'6"	9	159 lbs.
M12HD**	12'6"	11	189 lbs.
M14HD**	14'6"	13	225 lbs.

* Dual bending handles

** Dual bending & locking handles



Mark II TrimMaster® HD -TM10HD*

Mark II TrimMaster™ Heavy Duty

Bends Aluminum up to .040 (3003H14)

Model	Length	Castings	Weight
TM6HD	6'6"	5	98 lbs.
TM8HD	8'6"	7	128 lbs.
TM10HD*	10'6"	9	163 lbs.
TM12HD**	12'6"	11	199 lbs.
TM14HD**	14'6"	13	230 lbs.

* Dual bending handles

** Dual bending & locking handles



Metal Master® 20 HD – MM1051*

Metal Master™ 20 Heavy Duty

Bends Aluminum up to .040 (3003H14)

Model	Length	Castings	Weight
MM661	6'6"	4	120 lbs.
MM861	8'6"	4	138 lbs.
MM1061*	10'6"	5	174 lbs.
MM1261**	12'6"	6	210 lbs.
MM1461**	14'6"	7	240 lbs.

* Dual bending handles

** Dual bending & locking handles

Tables



Trim-a-Table® TAT60*
(Saw not included)

Accessories

- Trim Cutters & Trim Formers
- Coil Dispensers
- Heavy Duty Adjustable Stands & Steel Leg Kits

